

STANDARD CONSTRUCTION

Standards: Designed and tested in accordance with UL555 for DYNAMIC applications.

Meets NFPA 90A and SMACNA requirements for fire dampers.

Application: For fire barriers in DYNAMIC systems.

Frame: I33mm Roll formed hat-shaped made of I.4mm thick galvanized steel with

reinforced corners, having integral bracing and 90° perpendicular overlap at a

CORNER.

Blades: Roll formed 3 V-shaped made of I.4mm thick

galvanized steel.

Bushes: Bronze bushes.

Axles: %" Square axles made of galvanized steel.

Linkage: Mechanical and concealed in frame.

Drive Mechanism:

1/2" Round Jack Shaft made of galvanized steel.

Jamb Seals: Stainless steel jamb seals.



Models BMFD-TF, BMFDLT-TF, BEMFDLT-TF & BEMFD-TF

Fusible link: UL Listed 165° F.

Sleeve: Sleeve made of 400mm depth and I.Imm thickness

galvanized steel.

Mounting: Vertical mounting. Fire Rating: 3 hr (Model BFD)

Max. Pressure: 4 IWG
Max. Velocity: 2000 FPM

Quadrant: Manual locking quadrant made of galvanized

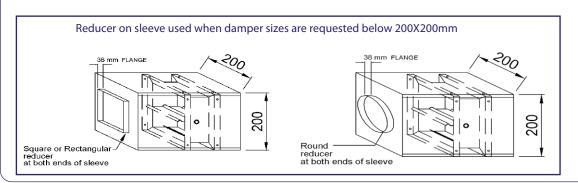
steel (becomes option for motorized models).

Sizes: Single Section: Max. 36" X 36"

Multiple Section: Max. 72" X 72"



Models BMFD/R, BMFDLT/R BEMFDLT/R & BEMFD/R





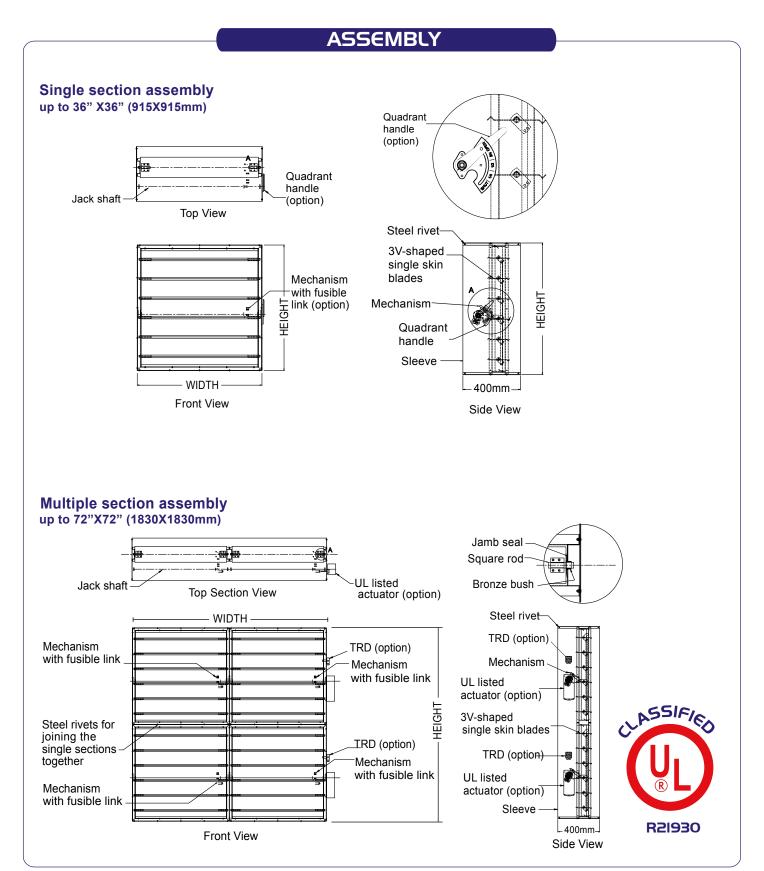






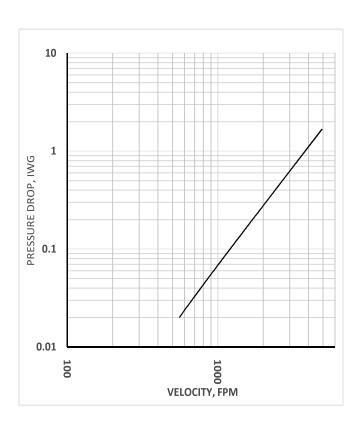
OPTIONS ☐ Fire Rating: I½ hr (Model BEFD) Without Sleeve. With one side plate only. Round spigots for models BFD/R and BEFD/R. UL Listed 212° F fusible link. ■ Motorized by an actuator from the following: ■ BELIMO 7.9 Nm (For dampers up to 36" X 36") ■ BELIMO 3.4 Nm (For dampers up to 20" x 20") Models BFD-XS & BEFD-XS ☐ HONEYWELL 9 Nm (For dampers up to 36" X 36") (without sleeve) ☐ HONEYWELL 20 Nm (For dampers up to 72" X 36") ☐ BELIMO 20 Nm (For 350°F Models Only) Manual locking quadrant made of galvanized steel (option for motorized models and standard for non motorized models). ☐ With UL Listed I65° F Thermal Responsive Device TRD instead of fusible link (BMFD-T BEMFD-T). \lnot With BOTH UL Listed I65 $^\circ$ F Thermal Responsive Device TRD and 212 $^\circ$ F fusible link(BMFD-TF & BEMFD-TF). **3EMFDLT/R-TF** BMFD/R-F165 BMFDLT/R-F21 BMFDLT-F165 BMFD-TF BMFDLT-TF BMFD/R-TF BFD-F165 BFD-F212 BMFD/R-T BMFDLT/R-**3EMFDLT-F1** BMFD-T MODEL BMFD-I **FEATURE** FIRE BARRIER 1 1 1 1 1 1 1 1 1 1 1 1 USE **SMOKE BARRIER** STATIC SYSTEM J 11 111 11 **DYNAMIC** AIR FLOW 2000 FPM **RATING** 4 IWG 1 1 √ 1 1 1 1 1 1 1 1 11 1 1 **RATING** CLASS 2 - 250°F **CLASS** 3 HR $\sqrt{|\Lambda|\Lambda|\Lambda|}$ FIRE RATING 1½ HR 1 1 1 1 1 1 1 1 1 1 1 NO **MOTORIZED** 1 1 1 1 1 1 1 1 1 1 111 YES WITH 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 WITHOUT 1 1 1 1 1 1 1 1 1 1 1 1 **SPIGOTS** 165°F FUSIBLE LINK 1 1 11 √ | √ 11 J 212°F FUSIBLE LINK 11 TEMPERATURE "165°F RESETTABLE **RESPONSIVE** 1 1 1 11 **DEVICE** THERMOELECTRIC TRD" 165°F TRD & 212°F FUSIBLE LINK 1 1 1 1 1 1 1 **SLEEVE** WITHOUT







PERFORMANCE DATA



Note:

Pressure drop test was done at an independent laboratory in accordance with the AMCA 500-D standard on 36"X36" sample.







R21930

ORDERING KEY

STATIC B FD /R8 -FI65 SIZE XS
-FOR DYNAMIC
SYSTEMS

SYSTEMS
B: 3 HRS RATED

BE: 1½ HRS RATED

FD: MULTI-BLADES FIRE DAMPER - NOT MOTORIZED MFD: MOTORIZED MULTI-BLADES FIRE DAMPER

---: WITHOUT ROUND SPIGOT

/Rd: WITH ROUND SPIGOTS OF "d" DIA. ("d" IS DIAMETER IN INCH UP TO 32")

-F165: WITH 165°F FUSIBLE LINK

-F212: WITH 212°F FUSIBLE LINK

-T: WITH 165°F RESETTABLE THERMOELECTRIC TRD

-TF: WITH 165°F RESETTABLE THERMOELECTRIC TRD AND 212°F FUSIBLE LINK

SIZE: WIDTH X HEIGHT

---: WITH SLEEVE (STANDARD)

XS: WITHOUT SLEEVE



INSTALLATION

(A)

INSTALLATION AND OPERATING INSTRUCTIONS FOR MODELS BMFD-F, BMFDLT-F, BMFD/R-F, BMFDLT/R-F, BEMFD-F, BEMFDLT-F, BEMFD/R-F & BEMFDLT/R-F

- 1) The damper (1) should be installed vertical, centrally and resting on the bottom opening within the surrounding masonry / gypsum wall (7). Actuator should be out of wall / gypsum partition as shown in (figure 1).
- 2) The damper (1) should be installed in a rectangular galvanized steel sleeve (2) with a minimum thickness of 1.1mm. This sleeve should be attached to the damper using M6 bolts (5) and spaced at not more than 110 mm centers and 30 mm from corners.
- 3) Clearance requirements for damper sleeves within a wall opening are based on 1/8 inch per foot (10 mm per meter) of width or height unless otherwise stated in the listing of the assembly.
- 4) The sleeve (2) should be of suitable length to extend through the wall to enable the fitting of the cover angles and ductwork. Minimum of 90mm from the wall and total depth of the sleeve should not exceed more than 510mm.
- 5) The retaining angles (3) should be attached to the sleeve by 6 mm dia (4) bolts at a maximum of 110 mm centers, and should form a complete frame around the sleeve and cover over the expansion space (6) required between sleeve and wall opening. The four corner of the retaining angles are not to be welded. The bolts connecting the retaining angles to the sleeve to be 30 mm maximum from the corners. Retaining angles will be send in loose parts. Note: The retaining angles bolts should be out of the area of the damper frame.
- 6) The retaining angles (3) should be of such a size as always to form an overlap with the wall by 25mm minimum and should be manufactured from a minimum size of 35 x 35 x 1.5mm GI.
- 7) A fusible link -Elsle model-E rated at 165°F or 212°F used.
- 8) The duct sleeve connection to be of as per listed in UL 555. Connecting ducts shall not be continuous and shall terminate at the sleeve. Installation shall comply with NFPA 90A.
- 9) All fixing of frames must be positioned clear of the damper blade path so as not to Impede proper closure.

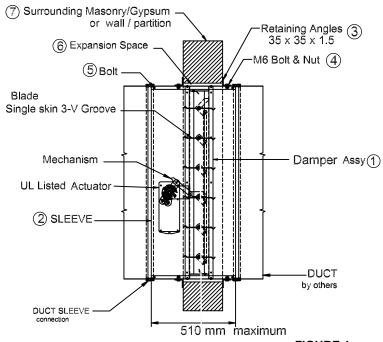




FIGURE 1



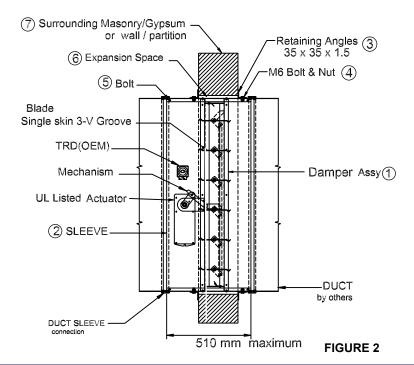


INSTALLATION

(B)

INSTALLATION AND OPERATING INSTRUCTIONS FOR MODELS BMFD-T, BMFDLT-T, BMFD/R-T, BMFDLT/R-T, BEMFD-T, BEMFDLT-T, BEMFD/R-T & BEMFDLT/R-T

- 1) The damper (1) should be installed vertical, centrally and resting on the bottom opening within the surrounding masonry / gypsum wall (7). Actuator should be out of wall / gypsum partition as shown in (figure 2).
- 2) The damper (1) should be installed in a rectangular galvanized steel sleeve (2) with a minimum thickness of 1.1mm. This sleeve should be attached to the damper using M6 bolts (5) and spaced at not more than 110 mm centers and 30 mm from corners.
- 3) Clearance requirements for damper sleeves within a wall opening are based on 1/8 inch per foot (10 mm per meter) of width or height unless otherwise stated in the listing of the assembly.
- 4) The sleeve (2) should be of suitable length to extend through the wall to enable the fitting of the cover angles and ductwork. Minimum of 90mm from the wall and total depth of the sleeve should not exceed more than 510mm.
- 5) The retaining angles (3) should be attached to the sleeve by 6 mm dia (4) bolts at a maximum of 110 mm centers, and should form a complete frame around the sleeve and cover over the expansion space (6) required between sleeve and wall opening. The four corner of the retaining angles are not to be welded. The bolts connecting the retaining angles to the sleeve to be 30 mm maximum from the corners. Retaining angles will be send in loose parts. Note: The retaining angles bolts should be out of the area of the damper frame.
- 6) The retaining angles (3) should be of such a size as always to form an overlap with the wall by 25mm minimum and should be manufactured from a minimum size of 35 x 35 x 1.5mm GI.
- 7) Push the re-set button to reset the TRD 165°F.
- 8) The duct sleeve connection to be of as per listed in UL 555. Connecting ducts shall not be continuous and shall terminate at the sleeve. Installation shall comply with NFPA 90A.
- 9) All fixing of frames must be positioned clear of the damper blade path so as not to Impede proper closure.







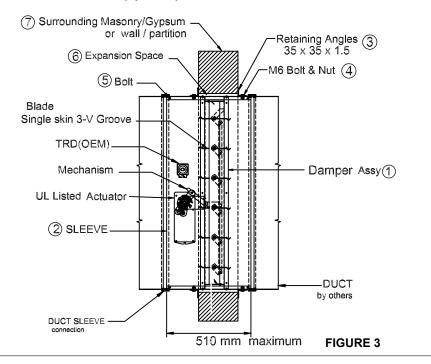


INSTALLATION

(C)

INSTALLATION AND OPERATING INSTRUCTIONS FOR MODELS BMFD-TF, BMFDLT-TF, BMFDLT-R-TF, BEMFD-TF, BEMFDLT-TF, BEMFD/R-TF & BEMFDLT/R-TF

- 1) The damper (1) should be installed vertical, centrally and resting on the bottom opening within the surrounding masonry / gypsum wall (7). Actuator should be out of wall / gypsum partition as shown in (figure 3).
- 2) The damper (1) should be installed in a rectangular galvanized steel sleeve (2) with a minimum thickness of 1.1mm. This sleeve should be attached to the damper using M6 bolts (5) and spaced at not more than 110 mm centers and 30 mm from corners.
- 3) Clearance requirements for damper sleeves within a wall opening are based on 1/8 inch per foot (10 mm per meter) of width or height unless otherwise stated in the listing of the assembly.
- 4) The sleeve (2) should be of suitable length to extend through the wall to enable the fitting of the cover angles and ductwork. Minimum of 90mm from the wall and total depth of the sleeve should not exceed more than 510mm.
- 5) The retaining angles (3) should be attached to the sleeve by 6 mm dia (4) bolts at a maximum of 110 mm centers, and should form a complete frame around the sleeve and cover over the expansion space (6) required between sleeve and wall opening. The four corner of the retaining angles are not to be welded. The bolts connecting the retaining angles to the sleeve to be 30 mm maximum from the corners. Retaining angles will be send in loose parts. Note: The retaining angles bolts should be out of the area of the damper frame.
- 6) The retaining angles (3) should be of such a size as always to form an overlap with the wall by 25mm minimum and should be manufactured from a minimum size of 35 x 35 x 1.5mm Gl.
- 7) A fusible link -Elsle model-E rated 212°F used.
- 8) The duct sleeve connection to be of as per listed in UL 555. Connecting ducts shall not be continuous and shall terminate at the sleeve. Installation shall comply with NFPA 90A.
- 9) All fixing of frames must be positioned clear of the damper blade path so as not to Impede proper closure.
- 10) Push the re-set button to reset the TRD (optional).





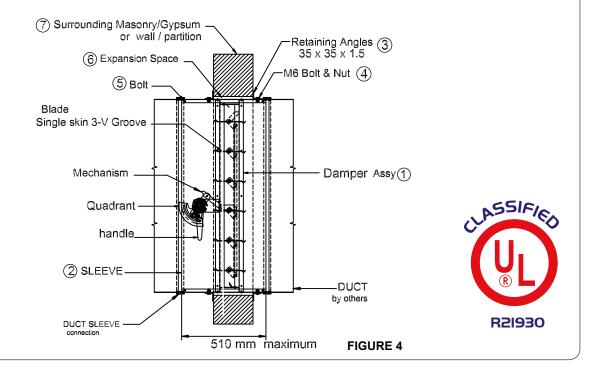




INSTALLATION

(D) INSTALLATION AND OPERATING INSTRUCTIONS FOR MODELS BFD-F, BEFD-F, BFD/R-F & BEFD/R-F

- 1) The damper (1) should be installed vertical, centrally and resting on the bottom opening within the surrounding masonry / gypsum wall (7). Actuator should be out of wall / gypsum partition as shown in (figure 4).
- 2) The damper (1) should be installed in a rectangular galvanized steel sleeve (2) with a minimum thickness of 1.1mm. This sleeve should be attached to the damper using M6 bolts (5) and spaced at not more than 110 mm centers and 30 mm from corners.
- 3) Clearance requirements for damper sleeves within a wall opening are based on 1/8 inch per foot (10 mm per meter) of width or height unless otherwise stated in the listing of the assembly.
- 4) The sleeve (2) should be of suitable length to extend through the wall to enable the fitting of the cover angles and ductwork. Minimum of 90mm from the wall and total depth of the sleeve should not exceed more than 510mm.
- 5) The retaining angles (3) should be attached to the sleeve by 6 mm dia (4) bolts at a maximum of 110 mm centers, and should form a complete frame around the sleeve and cover over the expansion space (6) required between sleeve and wall opening. The four corner of the retaining angles are not to be welded. The bolts connecting the retaining angles to the sleeve to be 30 mm maximum from the corners. Retaining angles will be send in loose parts. Note: The retaining angles bolts should be out of the area of the damper frame.
- 6) The retaining angles (3) should be of such a size as always to form an overlap with the wall by 25mm minimum and should be manufactured from a minimum size of 35 x 35 x 1.5mm GI.
- 7) A fusible link -Elsle model-E rated at 165°F or 212°F used.
- 8) The duct sleeve connection to be of as per listed in UL 555. Connecting ducts shall not be continuous and shall terminate at the sleeve. Installation shall comply with NFPA 90A.
- 9) All fixing of frames must be positioned clear of the damper blade path so as not to Impede proper closure.
- 10) Lock the quadrant after adjusting the blade position / damper opening.

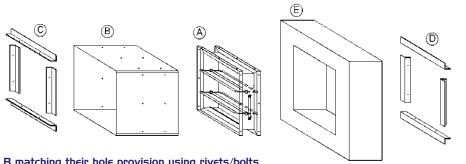






INSTALLATION

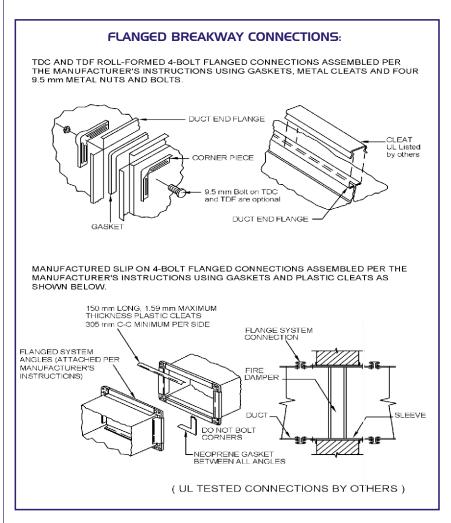
EXPLODED ASSEMBLY WITH SLEEVE:

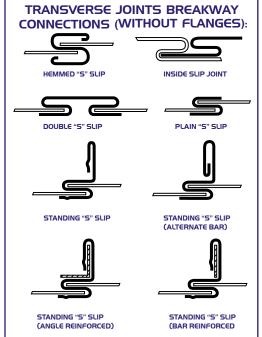


ASSEMBLY PROCEDURES:

- I- Fix the damper A into the sleeve B matching their hole provision using rivets/bolts.
- 2- Fix the damper with sleev into the concrete/gypsum wall opening 6 using the front retaining angle C 35X35 and matching their hole provision using M6 Hex bolt & nut. The sleeve B must overhang by a minimum of 90mm and maximum of 152mm. Opening size should have clearance of 3mm per 305mm of width and height.
- 3- Finally, when the subassembly is already fitted to the wall, fix the back retaining angle D 35X35 using M6 Hex bolt & nut.

DUCT-SLEEVE CONNECTIONS









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<u>INSTALLATION / STEEL MULLIONS</u>

MANUFACTURING AND FIELD INSTALLATION INSTRUCTIONS FOR STEEL MULLIONS (as per SMACNA):

The mullions are used / necessary whenever the fire damper is installed into and opening that is larger than the largest UL rated size for the damper. The damper fire rated 1-1/2 hours.

Vertical, horizontal or vertical and horizontal mullions can be used depending on the area at the opening. The opening must not exceed 120" (inch) height, but it can be any width provided a vertical support mullion is used a maximum of every 120" (inch).

The mullions must be kept out of the air stream. For ducted system each subdivided opening (e.g. A x B) must be ducted individually.

The mullions are for using concrete block or poured walls only. The thickness of the wall is min, 177mm and max, 300mm.

The END CAPS are attached to wall opening by means of 25mm long and 9mm Dia steel expansion anchor embedded with M6 list headed screws.

If a steel inlet are used then make welding 2 x 25mm long weld per length / each side of the mullions (eg. Before installing the End Caps make sure that they are inserted in the ends of the mullions.

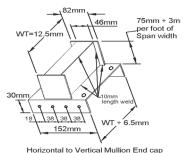
81mm

147mm

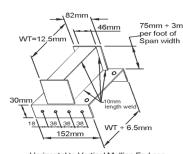
Detail 3

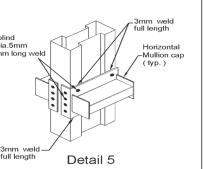
Top, Bottom or Side End caps 12 ga Galvanized steel Note: WT = Wall Thickness

- (a) After installations of steel mullions refer installation page of the fire damper which is provided by the manufacturer.
- (b) Do not fastened retaining angle to the wall or steel mullions. The steel mullions must be free to float.



Detail 4





75mm -

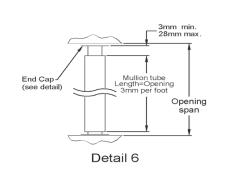
3mm

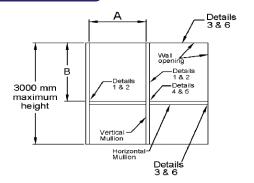
per foot of Span width

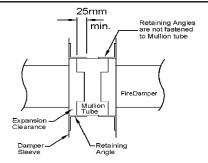
3mm full weld

Countersunk Holes for 6mm Dia. Flat Hd machine screws

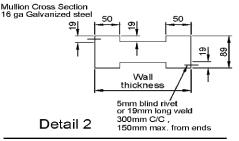
or 25mm long welds







Detail 1







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Steel blind rivet Dia 5mm or 19mm long